



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3403-3

Job Sheet 171932



Part No: D3403-3

Job Qty: 50 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/9/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 2/12/18

Description:

Type: Stock

Note: DWG REV E IPP Rev:A 05.08.31 New issue KJ/JLM IPP Rev:B 06-03-07 As per Rev B JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	2/10/18	2/10/18	0.00	0.00	Start Up Machining-2	7:00 L	JB 18-02-26
100	Hardinge	50 pcs	2/12/18	2/12/18	0.02	6.08	Hardinge	9:00 L	JB 18-02-26
120	QC	50 pcs	2/12/18	2/12/18	0.00	0.00	QC8		JB 18-02-26
130	Packaging	50 pcs	2/12/18	2/12/18	0.00	0.00	Packaging3-1	5:00 L	FEB 27 2018
140	QC21-SA	50 Ea	2/12/18	2/12/18	0.00	0.00	QC21		9:00 L

Part Op 100 - 1- Turn as per Folio FA558 & Dwg D3403 Folio Rev: _____ Dwg Rev: _____

DAS
21
9:00

FEB 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	10 ft (.2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	10	110	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	2.165inches + 0.010 - 0.000	2.175 2.165		
2	Bushing	0.060inches ± 0.005	0.065 0.055		
3	Bushing	0.257inches + 0.010 - 0.000	0.267 0.257		
4	Bushing	0.750inches ± 0.010	0.760 0.740		
5	Bushing	0.425inches + 0.000 - 0.002	0.425 0.423		
6	Bushing	0.313inches ± 0.010	0.323 0.303		
7	Bushing	60.0Degrees ± 0.5	60.5 59.5		
8	Bushing	0.010inches ± 0.010	0.020 0.000		

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Container No: S045146



Part: D3403 - 3

Job No: 171932

Serial No/Batch: S045146

Revision: D3403

Inspector:

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Date: 02/26/18